

## Best Kaizen

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	<b>KAIZEN IDEA SHEET</b>																
		TPM CIRCLE NAME :	HR & Admin	LOSS NO./STEP																									
<b>Plant : P14</b>		DEPT :	HR	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																	
CELL :	Garden	CELL NAME :		M/C STAGE:						OPERATION:																			
<b>KAIZEN THEME :</b> To eliminate unsafe condition		<b>KAIZEN IDEA :</b> Sitting place to be provided							<b>BENCHMARK:</b> TARGET: KAIZEN START: 01.03.2019 TARGET DATE: 15.03.2019 KAIZEN FINISH: 15.03.2019																				
<b>PROBLEM PRESENT STATUS :</b> During tea break the employees use to sit on ground		<b>COUNTERMEASURE:</b> Sitting place along with tree shade is provided							<b>TEAM MEMBERS:</b> Manash K P Ponnappa M E																				
<b>WHY-WHY ANALYSIS:</b> Why1:- No seating place Why2:- Not planned Why3:- Why4:-		<b>BEFORE</b> 		<b>AFTER</b> 		<b>BENEFITS:-</b> Good ventilation & sitting available <b>KAIZEN SUSTAINANCE</b> <b>WHAT TO DO:</b> One time activity <b>HOW TO DO:</b> FREQUENCY: Once in a permanent																							
<b>ROOT CAUSE :-</b> Not planned for sitting place during rest time		<b>RESULTS:</b> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">                       No sitting place                 </div> <div style="text-align: center;">                       Sitting place provided                 </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <span>Before</span> <span>After</span> </div>			<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>SR. No</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>					SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS															
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REGISTRATION NO.: HR/Mar-19/04 DATE: 30-Mar-2019 REGISTERED BY: Mallappa TG MANGERS SIGN: SUBRAMANI G		<b>HD SCOPE INFORMATION IN OTHER PLANT</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>SR. No</th> <th>Plant</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>			SR. No	Plant	WHEN	WHOM	STATUS																				
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AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																													